Express Mail Label No. EL568948202US Divisional of U.S. Serial No. 09/262,378 "Saline Soluble Inorganic Fibers"

Filed: October 24, 2000

PRELIMINARY AMENDMENT

--14. A method of insulating an article against temperatures which may on occasion exceed 900°C comprising:

disposing on, in, near or around the article thermal insulation which is a refractory insulating material having a maximum service temperature greater than 900°C and comprising vitreous fibers having a composition comprising SiO<sub>2</sub>, CaO, MgO, and optionally Al<sub>2</sub>O<sub>3</sub>, wherein:

- (a)  $SiO_2$  is present in an amount (1) greater than 58% by weight  $SiO_2$ , if the amount of MgO in the composition is in the range 0 through 10 percent by weight; or (2) greater than the sum of (58 + 0.5(weight percent of MgO 10)) percent by weight  $SiO_2$ , if the amount of MgO in the composition is greater than 10 percent by weight;
  - (b) an amount up to 42 percent by weight CaO;
  - (c) an amount up to 31.33 percent by weight MgO., and
  - (d) 0 to less than 3.97 percent by weight Al<sub>2</sub>O<sub>3</sub>;

wherein the refractory insulation material has a maximum service temperature greater than 900°C; the refractory insulation material has a shrinkage of less than 3.5 percent when exposed to a temperature of 1000°C for 24 hours, and has a shrinkage of less than 3.5 percent when exposed to a temperature of 800°C for 24 hours; and

wherein the refractory insulation material is essentially free of alkali metal oxide and boron oxide fluxing components.--

--15. The method of claim 14, wherein the amount of SiO<sub>2</sub> is less than 70 percent by weight. --

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- The method of claim 14, wherein the vitreous fibers crystallize as wollastonite, --16. pseudowollastonite, or a mixture thereof after exposure to a temperature of 1000°C, and wherein said wollastonite, pseudowollastonite, or mixture thereof comprises:
  - 60 through 67 percent by weight SiO<sub>2</sub>; (a)
  - 26 through 35 percent by weight CaO; (b)
  - (c) 4 through 6 percent by weight MgO; and
  - 0 through 3.5 percent by weight Al<sub>2</sub>O<sub>3</sub>. --(d)
  - The method of claim 14, wherein the vitreous fibers comprise: --17.
    - (a) a maximum of 71.24 percent by weight SiO<sub>2</sub>;
    - 4.46 through 34.49 percent by weight CaO; (b)
    - 1.71 through 22.31 percent by weight MgO; and (c)
    - (d) 0 through 2.57 percent by weight Al<sub>2</sub>O<sub>3</sub>. --
  - The method of claim 17, wherein the vitreous fibers further comprise: --18.
    - 0 through 0.65 percent by weight Na<sub>2</sub>O; (e)
    - 0 through 0.13 percent by weight K<sub>2</sub>O; (f)
    - 0.08 through 0.4 percent by weight Fe<sub>2</sub>O<sub>3</sub>; and (g)
    - 0 through 1.23 percent by weight ZrO<sub>2</sub>. --(h)
- The method of claim 14, further comprising forming said vitreous fibers into a bulk, blanket, block, or vacuum-formed form.--
- --20. The method of claim 14, wherein said insulated article is occasionally exposed to a temperature above around 1000°C.--

